

### **Automotive-Grade**

# **Molded Power Choke**

2024





### **Application Guides**







 As the first generation of molded inductor, UPI series has below 6 advantages comparing with traditional assembled powder inductor(ferrite) :
1. Large current; 2. Stable magnetic saturation; 3. Temperature characteristic independent of ambient temp; 4. Low audible noise; 5. Slight magnetic disturbance; 6. Good shock resistance



### **UPI Series**

	L x W (mm)	Height-Max (mm)	L (uH)
UPI / UPIM / AUPI 06	7.1x6.6	2.4/3.0/4.0	0.22~22
UPI / UPIM / AUPI 08	8.6x8.1	2.4/3.0/4.0	0.22~47
UPI / UPIM / AUPI 10	11.0x10.0	3.0/4.0/5.0	0.22~47
UPI / UPIM / AUPI 12	13.4x12.6	3.0/5.0/7.0	0.22~47
UPI / UPIM / AUPI 15	15.7x15.0	4.0/8.0	0.22~47
UPI / UPIM / AUPI 17	17.3x17.0	4.0/7.0	0.22~100
UPI / UPIM / AUPI 22	22.5x22.0	13.0	0.22~100

Automotive-Grade series: 125°C UPIM (B/F) series / 155°C AUPI series



UPIMF / AUPI

Alloy iron powder





winding pressing pressing

- Cold & Hot-press: Cold pressing goes through semi-finished product pressing in room-temperature as first step and then performs hot pressing( by mold heating) on semi-finished product. Semi-finished product stays in the heated mold for a short time after molding, which would heat and solidify the product surface. After that, product would go through baking and become solidified completely.
- The cold and hot press is upgraded and the pressure is around 50% of the cold press; less deform in the coil inside the product makes higher reliability.

### **HPI Series**

	L x W (mm)	Height-Max (mm)	L (uH)
HPI / HPIM / AHPI 03	3.4x3.0	1.0/1.2/1.5/2.0	0.12~10
HPI / HPIM / AHPI 04	4.4x4.0	1.0/1.2/1.5/2.0	0.12~22
HPI / HPIM / AHPI 05	5.5x5.2	1.0/1.2/1.5/2.0	0.12~22

Automotive-Grade series: 125°C HPIM series / 155°C AHPI series





Cold press

Cold and Hot press

 The coil can be designed to the limit by Cold & Hot-press. and make the Power Choke performance reach the best!





 The silvering terminals of PHP series pass terminal strength test of AEC-Q200.



The Coil of PHP series product could achieve better size without taking the space for Lead-Frame into consideration.

Lead Frame

### **PHP Series**

	L x W (mm)	Height-Max (mm)	L (uH)
PHP / PHPM / APHP 2016	2.0x1.6	1.0/1.2	0.22~4.7
PHP / PHPM / APHP 2520	2.5x2.0	1.0/1.2	0.22~10
PHP / PHPM / APHP 3225	3.2x2.5	1.0/1.2/2.0	0.22~10

Automotive-Grade series: 125°C PHPM series / 155°C APHP series



- A larger copper wire outlet ensures good electrical conductivity.
- The copper lead area is increased to be the whole terminal surface, which increases the contact area of copper and silver paste to improve the reliability of terminals.



**New Product Release 2023** 



## **New Molding Power Inductor**





04 / 05 / 06 / 07 / 08 / 10 / 15

Thickness max. 2.1mm ~ 13.0mm Magnetic Shielded Low Loss & Low DCR High Current & High Power Wide frequency range from 100KHz~5MHz

Fit for DC-DC converter / Server / PC and PC/NB/Phone Charger. (TUPM and ATUP Series fit for automotive application)





- With latest cold pressing and hot pressing technology, TUP series have the maximum powder density after pressing among all molded inductor series and achieve maximum Ui of core, which further improves the product electrical performance on the base of THP series product.
- Smaller molding pressure is used to achieve required product density, so the deformation rate of coil during molding is reduced.
- TUP has small compression ratio(TUP < HPI < UPI), which could reach very low defective rate of short/open to ensure high reliability and become the best automotive degree product.

### **TUP Series**

	L x W (mm)	Height-Max (mm)	L (uH)
TUP / TUPM / ATUP 04	4.1x4.1	2.1/3.0	0.10~6.80
TUP / TUPM / ATUP 05	5.5x5.3	2.1/3.1/5.0	0.15~22.0
TUP / TUPM / ATUP 06	6.6x6.4	3.1/5.0/6.0	0.12~22.0
TUP / TUPM / ATUP 07	7.8x7.6	2.1/3.1/7.0	0.27~8.20
TUP / TUPM / ATUP 08	8.9x8.5	8.0	1.80~10.0
TUP / TUPM / ATUP 10	11.9x11.0	3.1/6.0/10	0.28~15.0
TUP / TUPM / ATUP 15	16.5x15.5	8.0/10/13	2.00~33.0

Automotive-Grade series: 125°C TUPM series / 155°C ATUP series

Short/Open control of TUP series,

Defective rate of inductor short within 3L could be < 30 PPM and defective rate of inductor short at end user could be < 3 PPM ;

Defective rate of inductor open within 3L could be 0 PPM and defective rate of inductor open at end user could be 0 PPM;



**Best performance!** Highest reliability!



*New Product Release <u>2024</u>* 



## **New Molding Power Inductor**



**BTU** Series

04 / 05 / 06 / 07

Thickness max. 2.1mm ~ 7.0mm Magnetic Shielded Low Loss & Low DCR High current & High power by High-density powder Operating Temperature Range -55°C to +155°C

Fit for DC-DC converter / Server / PC and PC/NB/Phone Charger.



New Product Release 2024



## **New Molding Power Inductor**



04 / 05 / 06 / 07

Thickness max. 2.1mm ~ 7.0mm Magnetic Shielded Low Loss & Low DCR High current & High power by High-density powder Operating Temperature Range -55°C to +155°C

High reliability and High efficiency for automotive application





- Different from small PIN design of TUP series, BTU series have larger PIN, higher terminal strength, and better winding and forming technology. Comparing with TUP series, BTU series can adopt larger flat-wire winding to achieve lower DCR in low-inductance product.
- Smaller molding pressure is used to achieve required product density, so the deformation rate of coil during molding is reduced.
- BTU has small compression ratio(BTU = TUP < HPI < UPI), which could reach very low defective rate of short/open to ensure high reliability and become the best automotive degree product.

### **CTP Series**



- Different from flat-wire coil design of TUP series, round-wire soldered with copper strip is applied in CTP, which could achieve higher inductance(such as 100uH).
- Smaller molding pressure is used to achieve required product density, so the deformation rate of coil during molding is reduced.
- CTP has small compression ratio(CTP < HPI < UPI), which could reach very low defective rate of short/open to ensure high reliability and become the best automotive degree product.



### Molded Power Choke Reliability Test - CNAS recognition

Laboratory of 3L Electronic(Zhongshan) Co,.Ltd is authorized to complete reliability test.



#### 中国合格评定国家认可委员会 实验室认可证书

(注册号: CNAS L13436)

兹证明:

dito.

3L COILS

#### 中山市三礼电子有限公司实验室

(法人:中山市三礼电子有服公司)

#### 广东省中山市南朗镇第六工业区, 528451

符合 ISO/IEC 17025: 2017《检测和校准实验室能力的通用要求》 (CNAS-CL01《检测和校准实验室能力认可准则》)的要求,具备承担本 证书附件所列服务能力,予以认可。

获认可的能力范围见标有相同认可注册号的证书附件,证书附件是 本证书组成部分。







(Biased) Humidity test / Operational Life Test



perational Life Test





Thermal shock Test





Low & High temperature Storage Test





Temperature Cycling Test Vibration Test



# THANKS

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